



POWER THREADER ACCESSORIES



REFERENCE #	BERKLEY #	RIDGE TOOL #	DESCRIPTION
1	BT-30033	42370	1/8" - 2" Pipe Cutter for BT-5020
2	BT-99992	97065	Universal 1/8" - 2" Die Head Self Oiling
3	BT-30031	68815	Carriage with lever includes No.'s 3,4, and 5
4	BT-30016	42385	Carriage lever kit includes No.'s 4 and 5
5	BT-30015	46215	Collar assembly
6	BT-30032	42365	Reamer
7	BT-33006C-1	41650	Oiler unit complete with one gallon oil
8	BT-33026	41680	Oil gun and hose only
9	BT-334	42360	Stand for BT-5020 Power Threader
10	BT-30030	N/A	Carriage complete with accessories includes No.'s 1-6
11	BT-30005	42575	Transporter for BT-5020
12	BT-30050	N/A	One gallon dark threading oil



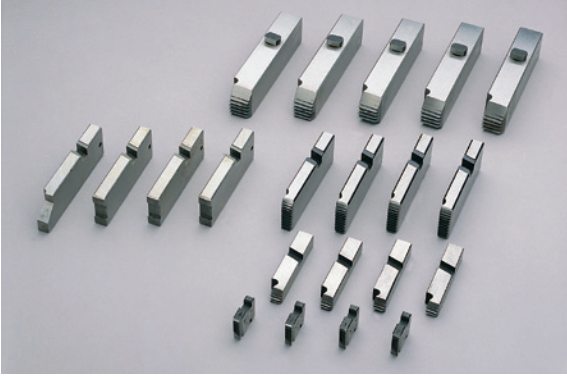
A Division of
Florida Pneumatic
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FLORIDA
PNEUMATIC

851 Jupiter Park Lane • Jupiter, Florida 33458
Call Toll Free 1-800-527-3232 • Fax 561-575-9134
www.florida-pneumatic.com/berkley.htm

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THREADING DIES



Berkley dies are manufactured to meet ANSI and ISO specifications. High-grade tool steel, world class manufacturing and stringent quality control ensure Berkley dies provide fast clean threads and long life. Dies available only in right hand models.

PIPE DIES

Dies are designed to fit in Berkley 41000 series dropheads as well as the following RIDGID® Heads Model No. 12R, 00-R, 111-R, 0-R, 11-R, 30A and 31A Drop Heads

SIZE	NPT ALLOY		NPT HIGH SPEED		NPSM ALLOY		BSPT HIGH SPEED	
	BERKLEY #	RIDGE TOOL#	BERKLEY #	RIDGE TOOL #	BERKLEY #	RIDGE TOOL #	BERKLEY #	RIDGE TOOL #
1/4"	BT-00001	37815	BT-00009	37860	N/A	N/A	BT-00110	66315
3/8"	BT-00002	37820	BT-00010	37865	N/A	N/A	BT-00111	66320
1/2"	BT-00003	37825	N/A	37870	N/A	37960	N/A	66325
3/4"	BT-00004	37830	N/A	37875	BT-00020	37965	N/A	66330
1"	BT-00005	37835	BT-00013	37880	BT-00021	37970	N/A	66335
1 1/4"	BT-00006	37840	BT-00014	37885	N/A	37975	BT-00115	66340
1 1/2"	BT-00007	37845	BT-00015	37890	BT-00023	37980	BT-00116	66345
2"	BT-00008	37850	BT-00016	37895	BT-00024	37985	BT-00117	66350

UNIVERSAL DIES

Dies are designed to fit Berkley #BT-99992 Die Head as well as the following RIDGID® Die Heads Model No. 504A, 711, 713, 811, 811A, 841, 842 and 815

SIZE	NPT ALLOY		NPT HIGH SPEED		FOR STAINLESS		NPSM	
	BERKLEY #	RIDGE TOOL #	BERKLEY #	RIDGE TOOL #	BERKLEY #	RIDGE TOOL #	BERKLEY #	RIDGE TOOL #
1/8"	N/A	N/A	BT-00031	47755	N/A	N/A	N/A	N/A
1/4"-3/8"	BT-00028	47740	BT-00032	47760	N/A	N/A	N/A	N/A
1/2"-3/4"	BT-00029	47745	N/A	47765	BT-00035	47785	BT-00037	47855
1"-2"	BT-00030	47750	N/A	47770	N/A	47790	BT-00038	47860

UNIVERSAL BOLT DIES

Bolt Dies to fit BT-99992 Die head as well as RIDGID® Model No. 504A, 711, 713, 811A, 815A and 911

SIZE	THREADS PER INCH	UNC ALLOY		UNC HIGH SPEED		SIZE	THREADS PER INCH	UNF HIGH SPEED	
		BERKLEY #	RIDGE TOOL #	BERKLEY #	RIDGE TOOL #			BERKLEY #	RIDGE TOOL #
1/4"	20	BT-00039	47985	BT-00071	48215	1/4"	28	BT-00055	48065
5/16"	18	NA	47990	BT-00072	48220	5/16"	24	BT-00056	48070
3/8"	16	NA	47995	NA	48225	3/8"	24	BT-00057	48075
7/16"	14	NA	48000	BT-00074	48230	7/16"	20	NA	48080
1/2"	13	NA	48005	NA	48235	1/2"	20	BT-00059	48085
9/16"	12	BT-00044	48010	NA	48240	9/16"	18	BT-00060	48090
5/8"	11	BT-00045	48015	BT-00077	48245	5/8"	18	NA	48095
3/4"	10	BT-00046	48020	BT-00078	48250	3/4"	16	BT-00062	48100
7/8"	9	BT-00047	48025	BT-00079	48255	7/8"	14	BT-00063	48105
1"	8	BT-00048	48030	BT-00080	48260	1"	14	NA	48145
1 1/8"	7	NA	48035	BT-00081	48265	1 1/8"	12	NA	48115
1 1/4"	7	NA	48040	NA	48270	1 1/4"	12	NA	48120
1 3/8"	6	BT-00051	48045	NA	48275	1 3/8"	12	NA	48125
1 1/2"	6	BT-00052	48050	NA	48280	1 1/2"	12	NA	48130
1 3/4"	5	BT-00053	48055	NA	48285	1 3/4"	5	BT-00069	N/A
2"	4 1/2	BT-00054	48060	NA	48290	2"	4 1/2	NA	N/A



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