

PLEASE READ AND FOLLOW ALL WARNINGS



1" Straight Impact

Read Operating Instructions

Always become familiar with all the instructions and warnings before operating any power tool.



Always Wear Approved Eye Protection

Impact resistant eye protection should meet or exceed the standards as set forth in the United States ANSI Z87.1, Occupational and Educational Eye and Face Protection. Look for the marking Z87.1 on your eye protection to insure that it is an approved style. For further information, ANSI Z87.1, Occupational and Educational Eye and Face Protection, is available from the American National Standards Institute, Inc., 11 West 42nd Street, New York, NY 10036.



Hearing Protection is Recommended

Hearing protection should be used when the noise level exposure equals or exceeds an 8 hour time-weighted average sound level of 85 dBA. Process noise, reflective surfaces, other tools being operated nearby, all add to the noise level present in your work area. If you are unable to determine your noise level exposure, we recommend the use of hearing protection.



Avoid Prolonged Exposure to Vibration

Tools can vibrate during use. Prolonged exposure to vibration or very repetitive hand and arm movements, can cause injury. Stop using any tool if discomfort, tingling feeling or pain occurs. You should consult your physician before resuming use of the tool.



90 PSIG Maximum

This tool is designed to operate at

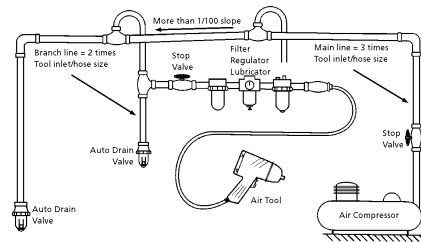
an air pressure of 90 pounds per square inch gauge pressure (90 PSIG) maximum, at the tool. Use of higher air pressure can, and may cause injury. Also, the use of higher air pressure places the internal components under loads and stresses they were not designed for, causing premature failure. The air supply should be clean and dry, preferably lubricated. For best results, drain the moisture from your compressor daily.

WARNING:

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or reproductive harm. Some examples of these chemicals are:

- Lead from lead-based paints
- Crystalline silica from bricks, cement and other masonry products
- Arsenic and chromium from chemically treated lumber

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals, work in a well-ventilated area and work with approved safety equipment such as those dust masks that are specially designed to filter out microscopic particles.



Description

Florida Pneumatic Heavy Duty 1" impact features a steel anvil cover, oil bath clutch lubrication, built-in regulator and an adjustable dead handle. The hard hitting Dynapact® clutch delivers over 2,000 ft/lbs maximum torque. This tool is excellent for production assembly and heavy MRO applications.



devices as furnished by the manufacturer. Where an air tool is modified or altered, the modifier shall provide the safeguards to enable it to be safely used in the operations intended and to comply with any applicable provisions as contained in ANSI B186.1.

Safety Instructions

The following instructions are furnished as general guidelines for use of your pneumatic tool. They cannot comprehensively cover all possible or conceivable uses of the subject tool. For additional information on the safe use of air tools, we advise you to obtain a copy of ANSI B186.1 Safety Code for Portable Air Tools, available from the following source:

American National Standards Institute, Inc.
11 West 42nd Street
New York, NY 10036.

The use of the word "shall" in the following instructions, indicates that adherence to the particular requirement is necessary to conform to ANSI B186.1.

Tool Application and Usage

Portable tools shall be used only for the purposes intended in their design and within the capacity for which they were intended and rated. It shall be the tool owner's and/or employer's responsibility to instruct each operator in the safe use of the tool. Tools shall not be used without guards and safety

Tool Installation

Pressure regulators shall be used to limit air pressure to the rated pressure where the supply pressure exceeds the tool's rated pressure. Air hoses and lines shall be relieved of compressed air before being disconnected or disjoined, unless there is automatic valve closing protection at the joint being separated. Synthetic lubricants which can cause deterioration of elastomer seals shall not be used in air systems of air tools.

Tool Maintenance

It shall be the tool owner's and/or employer's responsibility to assure that tools are maintained in a safe operating condition. Tool maintenance and repair shall be performed by authorized, trained, competent personnel. Tools shall be disconnected from their compressed air supply before repairs are attempted. Repairs shall be consistent with the manufacturer's recommended procedures. Tool, hoses and fittings shall be replaced if unsuitable for safe operation. It shall be the tool owner's and/or employer's responsibility to keep required rating markings and warnings on the tool in legible condition.

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Read these instructions carefully before attempting to install, operate or service this Florida Pneumatic product. Failure to comply with the instructions could result in personal injury and/or property damage! Retain these instructions for future reference.

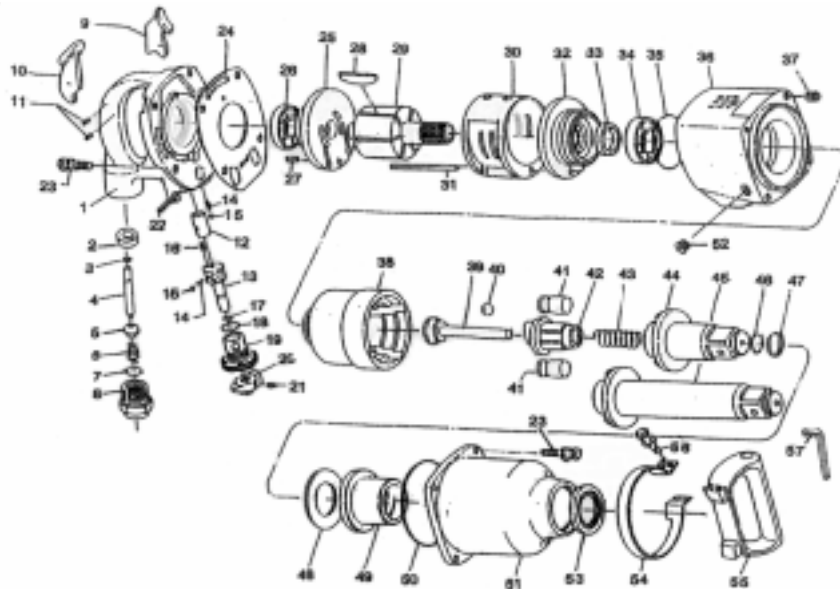


Drive size.....	1"
Free speed (No Load).....	3,500 RPM
Impacts per minute.....	1,300 IPM
Torque range.....	500-1800 ft.lbs.
Bolt Capacity.....	1-1/4"
Weight.....	21 3/4 lbs.
Overall length.....	14"
Average air consumption.....	15 CFM
Recommended hose size.....	1/2" I.D.
Air inlet.....	1/2" NPT
Maximum operating pressure.....	90 PSI

Parts Breakdown for FP792

USE ONLY IMPACT SOCKETS & ACCESSORIES

Sockets and accessories used shall be of the impact socket type. Always check sockets, retainers and drives regularly for wear or damage and replace whenever necessary



Replacement Parts for FP792

Ref.	Description	Part #	Ref.	Description	Part #
1	Throttle Handle Housing	8700645	30	Cylinder	8700534
2	Valve Bushing	8700646	31	Guide Pin	8700647
3	O-Ring	8731861	32	Front Plate	8700532
4	Valve Pin	8700633	33	Oil Seal	8700012
5	Valve Ball	8700636	34	Ball Bearing	8731837
6	Throttle Spring	8700485	35	O-Ring	8700003
7	O-Ring	8799487	36	Motor Housing	8700542
8	Hose Adaptor	8700502	37	Helicoil Insert (8)	8732473
9	Throttle Trigger (Inside)	8732212	38	Hammer Cage	8700134
10	Throttle Trigger (Outside)	8732213	39	Pilot Shaft	8700017A
11	Spring Pin (2)	8732214	40	Cam Ball	8700016
12	Bushing	8732209-1	41	Hammer Pin (2)	8700136
13	Reversing Valve	8732192	42	Hammer Cam	8700137-1
14	Spring (2)	8731858	43	Cam Release Spring	8700138-1
15	Steel Ball (2)	8731859	44	Anvil	8700139
16	Spring Pin	8732206	45	Anvil Long	8700140
17	O-Ring	8731856	46	O-Ring	8731878
18	O-Ring	8731857	47	Retainer Ring	8731879
19	Air Regulator	8700006	48	Anvil Spacer	8700147
20	Reverse Valve Lever	8731855	49	Anvil Bushing	8700141
21	Plug	8732205	50	O-Ring	8700004
22	Spring Pin	8732197-1	51	Hammer Housing (Steel)	8700537
23	Cap Screw w/washer (8)	8732199-1	52	Oil Plug	8732198
24	Gasket	8732211	53	Oil Seal	8700143
25	Rear Plate	8700533	54	Handle Band	8700538
26	Ball Bearing	8731846	55	Dead Handle	8700637
27	Spring Pin	8731845	56	Cap Screw w/washer (4)	8700638
28	Rotor Blade (6)	8700536	57	Hex Wrench	8700639
29	Rotor	8700535			

Limited Warranty

Florida Pneumatic warrants its tools to be free from defects in material and workmanship for two years from the date of purchase. This warranty does not apply to tools which have been abused, misused, modified or repaired by someone other than Florida Pneumatic or its authorized service centers. If a Florida Pneumatic proves defective in material or workmanship within two years after purchase, return it to any authorized service center or to Florida Pneumatic, freight prepaid. Please enclose your name, address and adequate proof of purchase date with a brief description of the defect. Florida Pneumatic will, at its option, repair or replace defective tools, free of charge. Repairs or replacements are warranted as described above for the remainder of the warranty period. Florida Pneumatic's sole liability and your exclusive remedy under this warranty is limited to repair or replacement of the defective tool. There are no other warranties expressed or implied and Florida Pneumatic shall not be liable for incidental, consequential or special damages, or any other damages, costs or expense of repair or replacement as described above.